

PC-750 Matt Clear Coat

Two-component acrylic matte clearcoat, with smooth surface, high transparency, scratch resistance, good color retention, good physical & chemical resistance, suitable on top of 1K metallic and 1K solid basecoat.

Substrates	1K Basecoat					
Mix Ratio		Matt Clear Coat	+	Hardener	+	Thinner
	By Volume	3		1		0.5-0.8
	<18°C	PC-750		PC-6621		PC-1
	18-30°C	PC-750		PC-6622		PC-2
	>30°C	PC-750		PC-6623		PC-3
Pot-Life	2-3 hours at 23°C					
Coats & Thickness	2-3 coats, total 30-50µm					
Flash-off Time	At 23°C, 5-10 mins between coats allow 15-20 minutes air drying time before force drying					
Spray Gun Set-up	RP	nuzzle: 1.3mm	2.0-2.5 bar			
	HVLP	nuzzle: 1.3mm	1.8-2.0 bar			
Gloss	60° : 10-20 gloss					
Drying Time	Temperature	Dust Free	Tack Free	Dry to Handle		
	25°C	20 mins	30 mins	6 hours		
	60°C	5 mins	10 mins	30 mins		
Shelf Life	2 years in original sealed can at cool and dry place at 20°C					